

**In the Specification**

**Amend the specification as follows:**

**Amend the paragraph beginning at page   5   line  28  as follows:**

In setting up the lens for edging, initially the adhesive layer 34 is generally applied to the face 30a of block 30, and block 30 applied to a chuck on shaft 24. The cling-film 40 is normally applied to the center of the concave surface 38a of lens 36, so that the adhesive ~~layer may~~ layer may be subsequently applied to the cling-type film already in position on the lens. Blocks 30 and 32 are then urged toward each other to capture the lens therebetween, with block 32 and felt facing material 33 urged against the concave surface 38b, and block 30, adhesive layer 34 and cling film 40 urged against the convex surface 38a. The grinding wheel is then turned on and suitable liquid coolant is applied to cool the lens edge 37 as it is ground by wheel 26.